

## MODEL B 120 Counting Scale



### **User Manual**

#### Warnings

#### Safe Installation

**Pluggable equipment** must be installed near an easily accessible socket outlet.

The socket outlet must provide a protective earth contact and the electrical supply to the outlet must provide over current protection of an appropriate rating.

Permanently protected equipment must have a readily accessible disconnect device incorporated in the fixed wiring.

The fixed wiring must provide a protective earth connection and the supply must incorporate over current protection of an appropriate rating.

#### USA

If the scale is connected to a 240V supply, the receptacle must be protected by a 15 amp circuit breaker.

This equipment is intended for use in dry conditions.

## For your protection, all mains (110V or 240V) equipment used out of doors or in wet or damp conditions should have adequate environmental protection.

We recommend:

• a correctly fused source protected by an approved outlet/connector that complies with local legislation (BS7071 or BS7288 in the UK).

• or an RCD protected supply to BS EN 61008 or BS EN 61009 (UK & Europe) **IF IN DOUBT, SEEK ADVICE FROM A QUALIFIED ELECTRICIAN.** 

C E Decla	Declaration of Conformity			
Manufacturer	Salter Brecknell			
Туре	B120			
Corresponds to the requirements of the following EC directives:-				
Electro Magnetic Compatibility Low Voltage Directive:	EMC 89/336/EEC LVD 73/23/EEC			
The application harmonised standards are:	EN60950-1: 2002, EN61000-6-1: 2001 EN61000-6-3: 2001			

A copy of the original signed declaration for this instrument is available from the UK address at the end of this book.

#### 1.0 Introduction and General Information

Thank you for purchasing the Model B 120 counting scale. Please read all operating instructions carefully before using and note the following items:

- Unpack the scale and install the battery if it was not factory installed. Plug the charging unit into a properly grounded outlet. The charging plug fits into a receptacle on the bottom of the scale, in the left rear corner. Charge the battery for a full 12 hours before using the scale. Battery life when fully charged is approximately 20 hours.
- Place the scale on a stable, level surface.
- Level the scale using the adjustable feet and the bubble level at the lower left of the front panel. Tighten the locking ring on each foot once the scale is level.
- Apply power to the scale by moving the power switch, located on the bottom of the scale, to the ON position.
- The *Low Batt* annunciator will light when the battery voltage gets low. If voltage drops too low for operation, a beeper will sound for two minutes before the scale automatically shuts off.
- The scale battery will charge while operating on AC power.

#### 2.0 Battery Installation

Follow these steps if you need to install the battery.



Remove the screw holding the battery compartment lid on the bottom of the scale.



Connect the red wire to the red battery terminal and the black wire to the black battery terminal.



Place battery in the compartment with the padding placed as shown and replace the battery cover and tighten the screw.

*Note:* To improve battery life, turn off the scale using the power switch.

#### 3.0 Front Panel

The front panel, shown in Figure 1, consists of three display windows (WEIGHT, PIECE WEIGHT, and COUNT), the keypad, nine annunciators and the bubble level window.



Figure 1: B120 front panel

#### Annunciators

Annunciators are bright LEDs next to symbols or text. They appear below the three displays and each is explained below.

Under the WEIGHT display:

**Zero** This lights when the weight on the scale is at 0.

**Tare** This lights when a tare is in effect. Weight displayed is net weight.

- **kg** This lights when the unit of measure in the WEIGHT display is kilograms.
- **Ib** This lights when the unit of measure in the WEIGHT display is pounds.

Under the PIECE WEIGHT display:

g This lights when the PIECE WEIGHT unit of measure is grams.

**Ib** This lights when the PIECE WEIGHT unit of measure is pounds.

Under the COUNT display:

- **Low Batt** This lights when the battery power is low. Recharge the battery or use AC power to continue using the scale.
- **AC** This lights when the AC power is connected to the scale.
- **CHG** This lights when the battery is charging.

#### **Key Functions**

Each of the keys shown in Figure 2 is explained below.



Figure 2: B 120 keypad

- 0-9 Used for keyboard entry of piece weight, sample size, and upper and lower limit settings. **Units lb/kg** Used to switch displayed weights between kg and lb, and piece weight units between grams and decimal pounds. Zero Return displayed weights and counts to zero for accurate weighing and counting. Zero range capability is 5% of scale capacity. Enter Used to confirm or save entered data from keyboard. Tare Used to zero off, up to 100% of capacity, an empty container or weight, not required in the calculation of an average piece weight. Use of tare will reduce the scale's maximum weight capacity, by the tare value stored. Accu + Used to add the displayed counts to a piece count accumulator (Memory +) and only accumulate when there is a percentage of weight change. Clear Erase a keyed in value from the display if an error has been made.
- **Pcwt** (stands for Piece Weight) Used for keyboard entry of a known average piece weight.
- **Upper** Used to set an upper limit quantity for count check feature.
- **Lower** Used to set lower limit quantity for count check feature.
- **On/Off** Used to turn off display for extended battery life or to reset the scale to normal weighing mode.

#### 4.0 Scale Operation

This section covers the various scale operations, such as weighing, counting, accumulation, etc.

#### **Simple Weighing**

- Turn the scale on and zero the display, if necessary, by pressing the Zero key. Be sure the scale is displaying weight in your preferred unit of measure. Change it using the Units key, if necessary.
- 2. Place item(s) to be weighed on the scale...

Weight of the item(s) is displayed in the WEIGHT window.

**3.** Remove the item(s) from the scale and repeat steps 1-3 to weigh the next item(s).

#### **Tare Weighing**

If you want to do net weighing, such as weighing objects in a container, follow these steps:

- Turn the scale on and zero the display, if necessary, by pressing the Zero key. Be sure the scale is displaying weight in your preferred unit of measure. Change it using the Units key, if necessary.
- 2. Place the item to be tared (usually a container) on the scale...

Weight of the item is displayed in the WEIGHT window.

3. Press the Tare key...

The weight is tared, **0** weight is displayed and the *Tare* annunciator lights.

4. Place item(s) to be weighed on the scale...

Net weight of the item(s) is displayed.

5. To remove a tare, remove everything from the scale platform and press the **Tare** key...

**0** weight is displayed and the *Tare* annunciator light turns off. The unit is now in gross weighing mode.

6. Repeat the steps above for other tare weighments.

#### **General Counting Information**

If there is no piece weight, the scale will not go into count mode.

Once a piece weight is established, it remains active until another piece weight is automatically calculated by a sampling process.

After counting items, remove them and the display should return to zero. If not, press the **ZERO** key.

A counting scale needs a minimum amount of weight to calculate counts with accuracy. Salter Brecknell recommends the sample weight be a minimum of 0.1% of scale capacity. The sample weight is the total weight of your sample items. The table below shows the minimum sample weights recommended to guarantee the most accurate counts.

Minimum Sample Weight				
Scale Capacity	LB	Grams		
6 kg/12 lb	0.02	6		
15 kg / 30 lb	0.05	15		
30 kg / 60 lb	0.1	30		

After entering the number of samples and pressing the **Enter** key, the count window displays the number entered. If the piece weight window shows **SPL PCS**, press the **CLEAR** key, and increase your sample weight.

#### **Counting by Sampling**

Follow these steps to count items using the sampling method.

For count accuracy all items should be uniform in weight. Errors in count will occur if parts vary in weight.

- Turn the scale on and zero the display, if necessary, using the Zero key. Be sure the scale is displaying weight in your preferred unit of measure. Change it using the Units key, if necessary.
- 2. Place a known number of objects on the scale. This is the sample weight the scale will use to calculate a piece weight...

Weight of the items is displayed in the WEIGHT window.

3. Key in the number of objects you placed on the scale...

**SPL.PCS** is displayed in the PIECE WEIGHT window and the number you keyed in is displayed in the COUNT window.

4. Press the Enter key to accept the keyed in number. (If you make an error in keying in the number, press the Clear key to clear the count in the COUNT window and re-key the correct number.)...

The scale calculates the weight of each piece (the piece weight) and displays the count in the COUNT window.

5. Place the items to be counted on the scale...

The total weight, piece weight and count of the items will be shown in the three display windows respectively.

- **6.** Remove the items from the scale and repeat steps 5 and 6 to count items of the same piece weight.
- 7. Repeat steps 1-6 to count items of a different piece weight.

**Note:** Piece weight is displayed in grams/decimal grams or LB/decimal pounds.

**Note:** The original piece weight will be held in memory until a new piece weight has been determined. Turn the scale off, then on to return to normal weighing mode.

#### **Counting by Entering a Known Piece Weight**

You can enter a known piece weight and begin counting without sampling.

This can also be used with the tare function active. After you have set the piece weight, place the item to be tared on the scale, press the **Tare** key and continue with counting as described below.

Follow these steps:

- Turn the scale on and zero the display, if necessary, using the Zero key. Be sure the scale is displaying weight in your preferred unit of measure. Change it using the Units key, if necessary.
- 2. Press the Pcwt key...

**PC.t** is displayed in the COUNT window and zeroes are displayed in the WEIGHT and PIECE WEIGHT windows.

3. There is a decimal point already in the PIECE WEIGHT window. Key in the known piece weight, in decimal pound or grams, using the numeric keypad so that the piece weight in the PIECE WEIGHT window is correct, then press the **Enter** key to accept this piece weight. (If you make an error in keying in the number, press the **Clear** key to clear the number and re-key the correct number.)

The counting mode activates using the entered piece weight.

4. Place the items to be counted on the scale...

The total weight, piece weight and count of the items will be shown in the three display windows respectively.

- **5.** Remove the items from the scale and repeat steps 4 and 5 to count items of the same piece weight.
- 6. Repeat steps 2-5 to count items of a different piece weight.

Counting can also be done while using a tare. After you have set the piece weight (step 3), place the item to be tared on the scale, press the **Tare** key and continue with counting as described in step 4.

#### **Counting Using Upper and Lower Count Limits**

You can do counting with an alert system to tell you when you have an acceptable number of items on the scale. This can be handy when you want to repeatedly fill bags to the same count. Use the instructions below to set an upper count limit and a lower count limit. When your counts fall between these numbers (inclusive) a beeper sounds to let you know you've hit your target number.

- Turn the scale on and zero the display, if necessary, using the Zero key. Be sure the scale is displaying weight in your preferred unit of measure. Change it using the Units key, if necessary.
- 2. Use sampling or entering a known piece weight to set the piece weight.
- 3. Press the Upper key...

*uP. PCS* is shown in the PIECE WEIGHT window and a number appears in the COUNT window.

- 4. Press the **Clear** key to clear the number from the COUNT window. Key in the upper acceptable count of items. (You can set the upper and lower limit to the same number to have the alert beeper sound just on that count.) Press the **Enter** key to accept this number...
- 5. Press the Lower key...

*Lo. PCS* is shown in the PIECE WEIGHT window and a number appears in the COUNT window.

6. Press the Clear key to clear the number from the COUNT window. Key in the lower acceptable count of items. (You can set the upper and lower limit to the same number to have the alert beeper sound just on that count.) Press the Enter key to accept this number...

The scale returns to count mode.

 Place items to be counted on the scale until you hear the alert beeper... The count will be within the upper and lower limits you have set. **8.** Remove the items from the scale and repeat steps 7 and 8 to weigh the next batch of items.

Counting with upper and lower limits can be done while using a tare. After you have set the piece weight (step 2), place the item to be tared on the scale, press the **Tare** key and continue with counting as described in step 3.

**Note:** Upper and lower limits will remain in memory until you reset the limits to 0, by repeating steps 3-6.

#### **Accumulating Counts**

The scale can accumulate the counts from different weighments into a total value stored in memory. Follow these steps to perform accumulations.

- 1. Follow the different counting methods described in *Scale Operation* on page 5 to count items placed on the scale.
- 2. When the count is displayed, press the Accu+ key to accumulate the count to memory...

The count is added into memory, and temporarily, *Add* is displayed in the WEIGHT window, the number of accumulations is displayed in the PIECE WEIGHT window and the accumulated count is shown in the COUNT window. The display automatically returns to the normal counting mode.

 Remove the items, allow the scale to return to zero weight and count, and repeat the process of putting items on the scale and pressing the Accu+ key to accumulate the counts...

The total of accumulated counts is shown in the COUNT window.

4. To clear the accumulator, press Accu+ key, then the Clear key while the accumulated data is displayed...

Memory is cleared of the accumulated data and the scale returns to normal counting mode.

**Note:** To view the accumulator data, remove all weight from the scale and press **Accu+**. The data is temporarily displayed before returning to count mode.

**5.** The scale will not accumulate more than 999,999 times, or show an accumulated quantity over 16,777,215. If this occurs the display will show -----. This means over range.

When the accumulated quantity is more than the six digit display can show (999999), it will be displayed by alternately flashing the first four digits H XXXX) then the second four digits (L XXXX). The H stands for High order numbers and the L for low order numbers.

**For example**: When the accumulated quantity is 12,345,678, the COUNT window will alternately flash *H* 1234 and *L* 5678.

**Note:** Remove the counted items from the scale and let the scale return to stable condition before you can count more items and perform a successful accumulation again.

#### 5.0 Calibration

You should periodically calibrate your scale to ensure accuracy. Follow these steps to calibrate the scale.

**Note:** Use of certified calibration weights is recommended for proper calibration.

Set the calibration switch to the ON position for calibrating. The switch is located on the bottom of the scale in a round depression in the base.

Push the slide switch, shown in Figure 3, to the position shown for calibration mode.

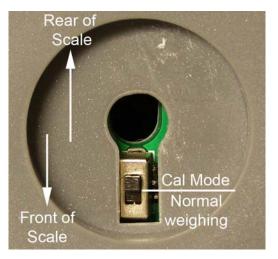


Figure 3: Calibration switch

Access to the calibration switch may be sealed with a lead-wire combination on the bottom of the scale. Prior to removing the lead seal, check to see if the test switch is in the correct position by following step 1 below. If you are not allowed access, remove the lead-wire seal.

*Note:* You can exit the calibration procedure at any time by pressing the **On/** *Off* key.

1. To enter calibration mode, while in normal weighing mode, hold the Zero and On/Off keys at the same time until...

The scale beeps and, if the calibration switch is in the ON position, the WEIGHT window shows *CAL. oN*. If the display shows *CAL.oFF*, change the calibration switch position. See Figure 3.

The PIECE WEIGHT window shows *Unit.* **1** or *Unit.* **0**. If *Unit.* **1** is displayed, the calibration unit of measure is pounds. If *Unit.* **0** is displayed, the calibration unit of measure is kilograms.

2. Press the **Units** key to toggle between pounds and kilograms. When the unit you want is displayed, press the **Enter** key to accept it...

The scale beeps and *unLoAd* is displayed in the PIECE WEIGHT window. A number representing raw A to D counts is displayed in the COUNT window.

3. Remove all weight from the scale, wait for the scale to be stable (the *Unit* annunciator stops flashing) and press the **Enter** key to capture the zero point...

If the scale successfully captures the zero point, the scale beeps and *LoAd* is displayed in the PIECE WEIGHT window.

4. Load a test weight that is between 25% and 100% of full capacity onto the center of the weight platter, wait for the scale to be stable (the Unit annunciator stops flashing) and press the Enter key to capture the span.

When the scale captures the span, *InP. Ld* is displayed in the PIECE WEIGHT window and *0.000* is displayed in the COUNT window. *InP. Ld* stands for input load weight.

 Remove the weight from the scale and key in the amount of weight you used. The weight entered will display in the count window. Press the Enter key...

When the scale records this weight, *unLoAd* is displayed in the PIECE WEIGHT window.

6. Press the Enter key to confirm the zero point again.

The scale goes through the start up routine and ends in normal weighing mode.

If there is any error in the calibration, the scale will show *CAL. Err*. The scale will try to return to the previous step.

- 7. If you have problems, press the **On/Off** key to exit the calibration mode and try the procedure again.
- 8. Move the calibration switch back to normal weighing mode.

#### 6.0 View Voltage and A/D Counts

You can view the battery voltage and A to D counts for diagnostic purposes. Follow these steps:

1. With the calibration switch in the normal weighing mode and the scale in normal mode, press and hold the **On/Off** and **Tare** keys at the same time until the scale beeps...

*Vol. X.X* is displayed in the WEIGHT window, the word *codE* is displayed in the PIECE WEIGHT window and the A to D counts (code) is displayed in the COUNT window.

*Vol.* stands for voltage and *X.X* is the current voltage of the battery. If no battery is installed or the connection is not complete, *Vol. 7.2* will be displayed.

When the current working voltage is lower than 5.7V, the *Low Batt* annunciator will light.

When the voltage is lower than 5.5V, the *Low Batt* annunciator will light and the beeper will sound for approximately two minutes before the scale turns itself off.

The A to D counts for an empty scale should be between 5000 and 100,000. This should be a positive number. The A to D counts for a scale at full capacity should be above 300,000. If the A to D counts are outside of these ranges or calibration and normal weighing cannot be done, your scale's loadcell has been permanently damaged.

2. To exit this mode, press the On/Off key...

The scale returns to normal mode.

#### 7.0 Setting the Auto-Off Timer

You can set an auto-off timer so that the scale will power down automatically after a period of inactivity. This functions only when the scale is powered by the battery.

1. From normal mode, press and hold the **On/Off** and **Accu** keys at the same time until the scale beeps...

**SEtUP** is displayed in the WEIGHT window, **A.oFF.t** is displayed in the PIECE WEIGHT window and the current value for the auto-off timer is displayed in the COUNT window. You can choose from 0 to 30 minutes. If you pick 0, auto-off is disabled and the scale will not power down automatically.

2. Key in the number of minutes of scale inactivity that will trigger the autooff function and press the **Enter** key to accept this value...

The scale returns to normal mode.

#### 8.0 Setting LED Brightness

You can set the LED brightness by following these instructions:

1. In normal weighing mode, hold the **ON/OFF** and **ENTER** keys at the same time until

**SETUP** is displayed in the WEIGHT window, **Led.brn** (LEd brightness) is displayed in the PIECE WEIGHT window, and x (x=1-3) is displayed in the COUNT window. This means that the LED brightness is currently set to x.

2. Press the 1 2 or 3 numerical key to change the brightness level. Three is the brightest level. When the brightness you want is displayed, press the ENTER key save this setting.

The scale will auto-reset and return to normal weighing mode.

9.0	Displayed Messages

	Scale overloaded		
	Too many accumulations or accumulated counts too high		
	Weight signal is too small		
0	The zero point is too high		
0	The zero point is too low		
EEP.Er0	The EEPROM can't be accessed		
EEP.Er1	The parameters in EEPROM are not same with backup data		
EEP.Er2	The setting parameter(s) is not in normal range, or the parameter has not been set		
CAL.Err	There is an error in calibration: maybe the loaded weight is too small or the input weight is not correct.		
Ad <sup></sup>	Input signal of ADC is over max. range		
Ad	Input signal of ADC is below min. range;		
CAP	Displaying data relating to capacity		
UoL	Displaying data relating to voltage		
Add	The accumulated data		
PC.t:	Data about piece weight		
SPL.PCS	Data about sample pieces		
uP.PCS	Data about upper limit pieces		
Lo.PCS	Data about lower limit pieces		
unLoAd	Unload weight on the platter		
InP.Ld	Input loaded weight's number		
CAL.oN	Calibration enable switch is ON		
CAL.oFF	Calibration enable switch is OFF		

#### 10.0 Specifications

Model	B120		
Capacity	6kg/12lb	15kg/30lb	30kg/60lb
Display Resolution	6kg x 0.001kg 12lb x 0.002lb	15kg x 0.002kg 30lb x 0.005lb	30kg x 0.005kg 60lb x 0.010lb
Max. Display Weight	6.009kg/ 13.248lb	15.018kg/33.110lb	30.045kg/ 66.240lb
TARE Range	0-100% of full scale capacity		
ZERO Range	Power on:calibration zero point±10% of full scale capacity; Zero key:power on zero point±5% of full scale capacity		
Count Display Range	0-16777216		
Conversion factors used for Kg and Lb	1Lb=0.45359237kg or 1Kg=2.20462262Lb		

#### Power supply

- a). 12VDC 500mA output, with positive center, AC adapter
- b). 6V4A rechargeable lead-acid battery

Average working current:

120mA when LED's brightness is set to 1

200mA when LED's brightness is set to 2(default)

300mA when LED's brightness is set to 3

Note: The LED life is shortened when set to level 3.

**Note:** The rechargeable battery is fully charged after 12 hours and the scale can work continuously for approximately 20 hours. Once voltage drops below 5.7V, the Low Batt annunciator lights. Once the voltage drops below 5.5V, the scale beeper will sound and work for approximately two minutes before powering off.

When the scale is powered by the AC adapter, the AC annunciator will turn on. When the battery is charging, the CHG annunciator lamp will be on.

# **SALTER** Brecknell

#### **UK and EUROPE**

Salter Brecknell Weighing P.O, Box 9533 Smethwick West Midlands B66 2TE Tel: +44 (0) 870 444 6132 Fax: +44 (0) 870 010 2241 Email: sales@salterbrecknell.co.uk Web Site: www.averyweigh-tronix.com

#### USA

#### Salter Brecknell Weighing Products USA

1000 Armstrong Drive Fairmont, MN 56031 Toll free: 800-637-0529 Tel: 507-238-8702 Fax: 507-238-8271 Email: sales@salterbrecknell.com www.salterbrecknell.com